



Presenters

Jamey Capers, RCNET - Nuclear

Steve Kane, SpaceTEC - Aerospace

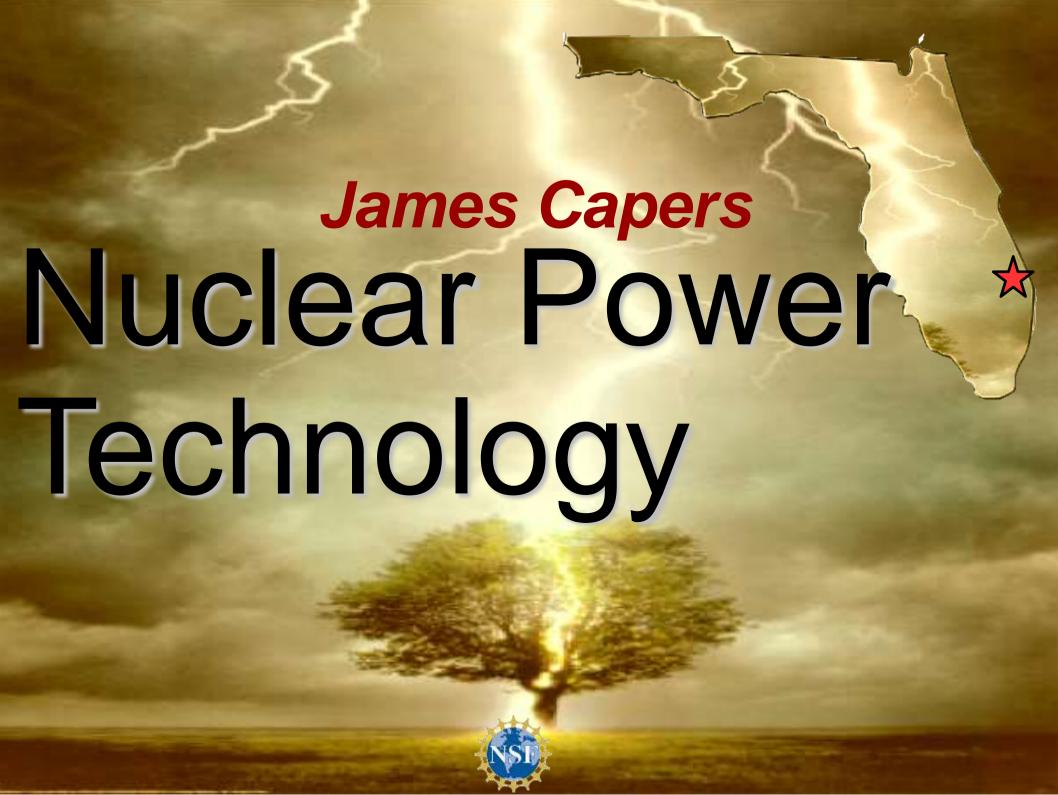
Andrew Hoff, SCME - MEMS

Ernie Friend, CTC - Information Technologies

Chrys Panayiotou - Lasers

Marilyn Barger, FLATE - Advanced Manufacturing





Bringing the power of the atom into human hands

Tomorrow's Ideas

Nuclear Medicine

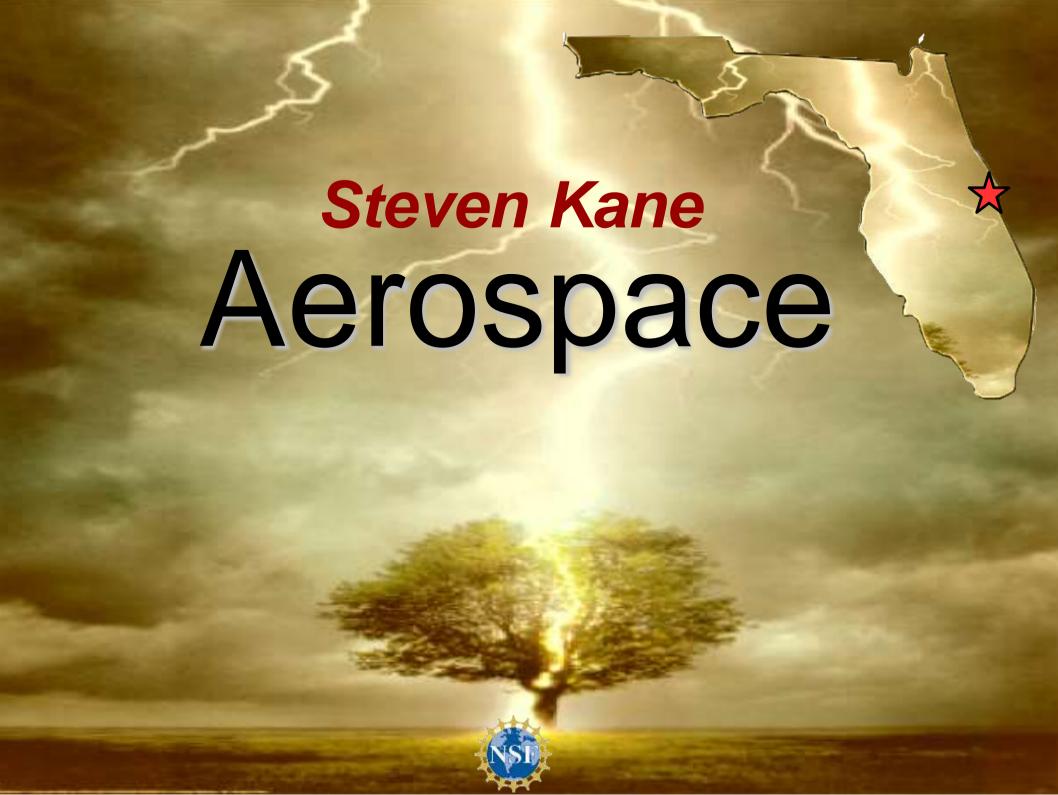
Nuclear Manufacturing

Nuclear Remediation

Modular Nuclear Reactors

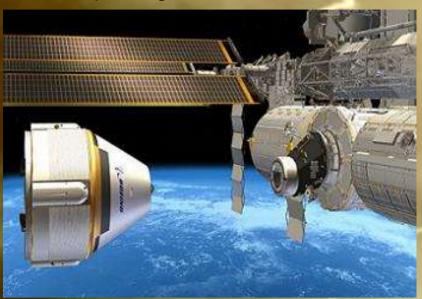
Simulated Training Platforms







NASA Spaceflight.com



CCtCap follows CCDEV 1, CCDEV 2 and Commercial Crew Integrated Capability (CCiCap) rounds of the CCDev multiphase space technology development program

Boeing and SpaceX share of NASA's Commercial Crew Transportation Capability (CCtCap) award:

Boeing develop CST-100 capsule, move up to seven people to/from International Space Station (ISS) and the planned Bigelow Aerospace Orbital Space Complex in Low Earth Orbit (LEO) atop a Lockheed Martin

Atlas V launch vehicle.

First launch is set for 2017.

SpaceX will develop the Dragon 2 spacecraft in parallel, to deliver crew of seven to LEO atop a Falcon 9 launcher.

First launch is still TBD.





Both share \$3.5 billion NASA contract to fly twenty unmanned resupply missions to the International Space Station (ISS).



Manufacturing is already in space!

On Sept. 21st, the first zero-G 3D-printer was delivered to the International Space Station aboard a SpaceX Dragon spacecraft thereby reducing the need for astronauts to load up with every tool or spare part they might conceivably need.



Made In Space, Inc. www.madeinspace.us



Boeing CST-100 capsule uses tablet technology and is designed to be reused up to ten times.



Re-useable Space Craft

SpaceX uses 100% 3D printed Super-Draco engines.

First vehicle with an additive manufactured rocket engine to go to space.



will launch aboard a Lockheed Martin Atlas V rocket or an Ariane rocket and land on the same runway as the Space Shuttle orbiters once did.





Habitat in Space

The International Space Station (ISS) is one of the greatest endeavors in the history of engineering, science, and technology. It is the only facility available to investigate the physiological and psychological effects of long duration spaceflight on humans in preparation for deep space endeavors.

Bigelow Aerospace's expandable habitats launch in compact form and inflate upon reaching space. The "private space stations" will be available for many purposes, from research to tourism and eventually the moon and Mars.

Space Launch System (SLS) Multi-Purpose Crew Vehicle (MPCV) Orion spacecraft atop a United Launch Alliance (ULA) Delta IV Heavy is set for it's first flight in December 2014



Lynx®'s lightweight and strong all-composite airframe will allow it to depart a standard runway, obtain suborbital flight and return safely to the same runway.



XCOR® Lynx®, a piloted, twoseat, fully reusable liquid rocket-powered spacecraft that takes off and lands horizontally, will rocket customers to space and back.



Virgin Galactic's SpaceShipTwo (SS2), designed for a crew of two and six passengers, expects the first manned flight in early 2015. Virgin has more than 700 reservations — including those from notables such as Lady Gaga, Stephen Hawking and Angelina Jolie. Each have paid as much as \$250,000 for the 20-minute ride.





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Suborbital Rocket Planes

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Suborbital Rocket Planes

XCOR® Lynx®, a piloted, twoseat, fully reusable liquid rocket-powered spacecraft



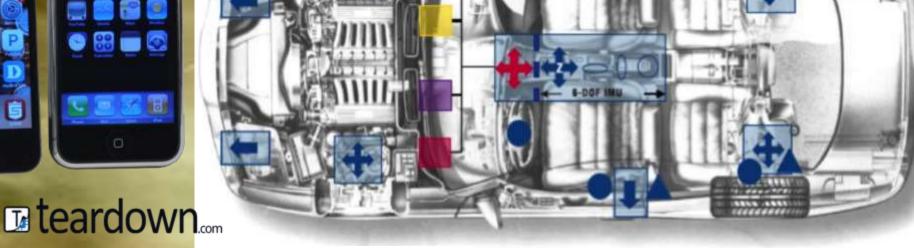


And for the really adventurous...



Bringing thing to scale Small scale systems are all around us



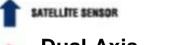


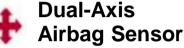


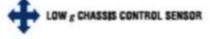




Body/Chassis Control System







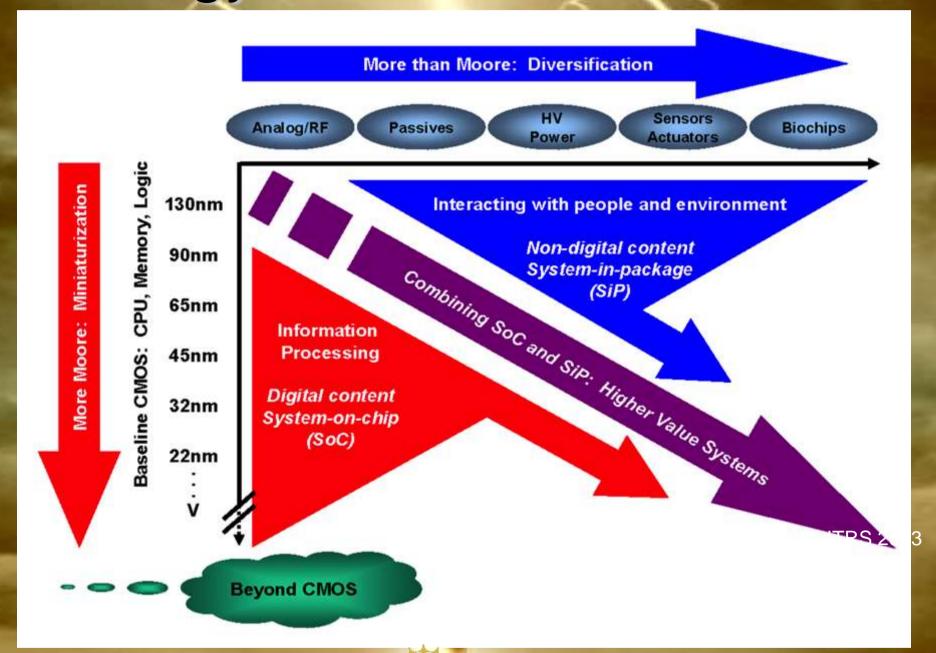
ITRS 2013, MEMS



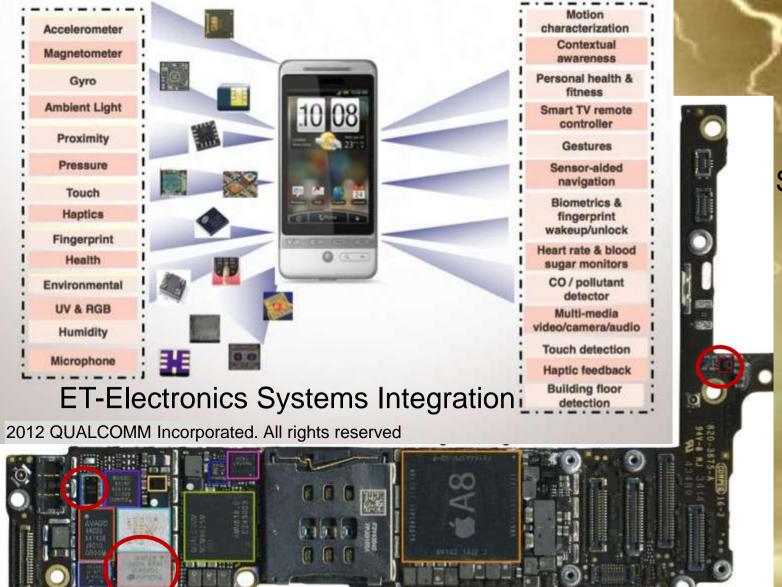
Dual-Axis Airbag Sensor



Technology Drivers for Manufacture



Challenges for Engineering Technology Educators



Skill sets required

- Specifications
- Fabrication
- Assembly
- Packaging
- Test

Manufactured by companies with locations in Florida.

Florida Department of Education
Curriculum Framework -July 2010
Program Title: Engineering Technology
Specialization Tract: Advanced Technology
Demonstrate proficiencySoldering & basic laboratory practices
Surface mount soldering
Fiber optics terminations
Instrumentation Fundamentals
Destructive & non Destructive Testing
Composite Fundamentals

Wearable Technologies

Devices

Accelerometers
Gyroscopes
Magnetometers
Pressure Sensor
Microphone
Temperature Sensor
Conductivity Sensor
Camera/Optical Sensor
Micro Speakers
eNose
pH Sensor
Humidity Sensor



Applications

Caloric Consumption

Exercise Intensity

Exercise Safety

Sleep Patterns

Heart Rate

Blood Pressure

Walking Directions

Gas Monitor

Altitude

Motion

Shock

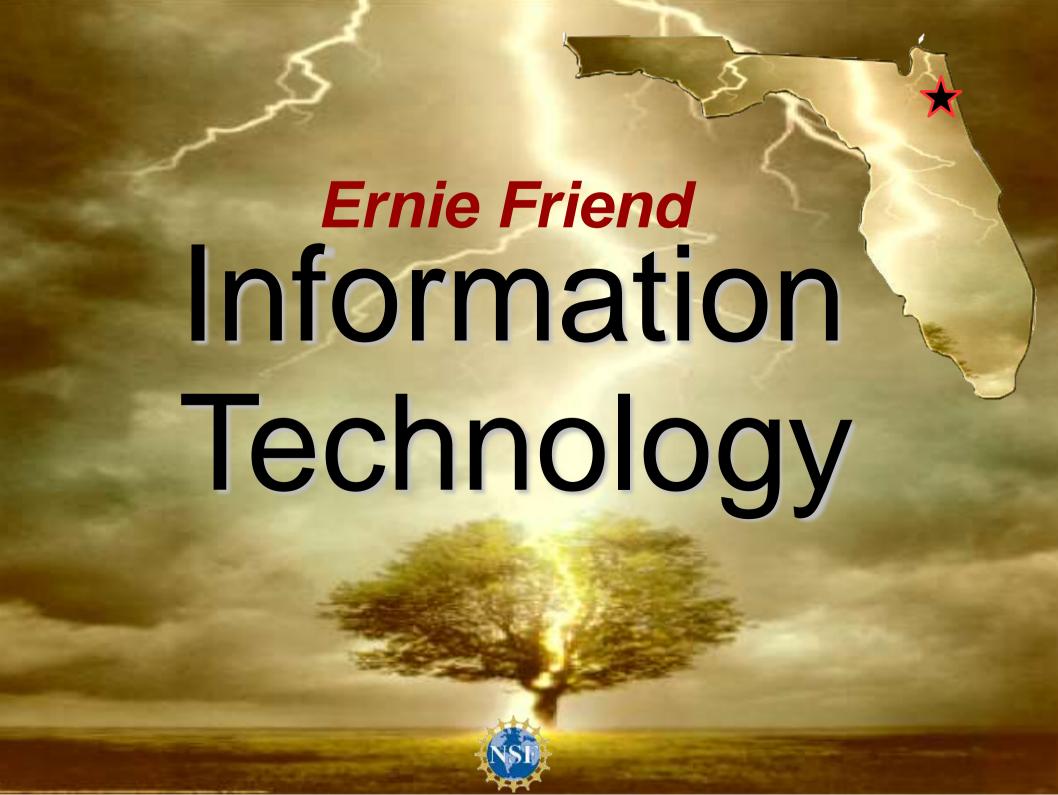
Messaging

Emergency Response

ُذُلِي – Largo Florida

Educator Resources Supporting the STEM Practice Educational Community





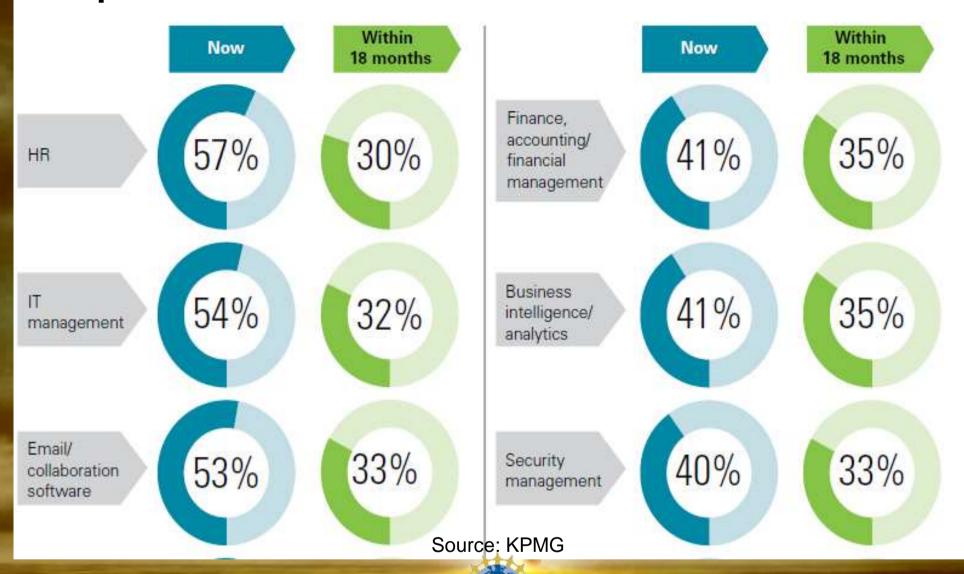


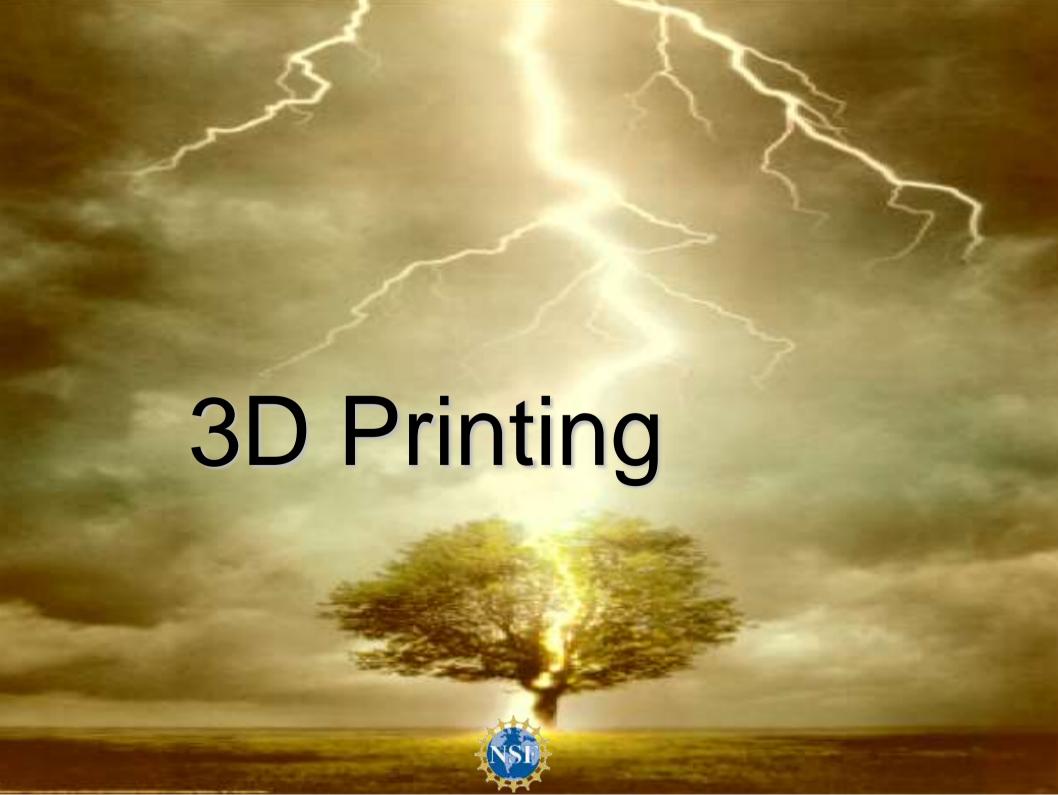
There is no longer any doubt that, as a critical set of enabling technologies, cloud can significantly impact how any organization begins to become more mainstream within the business environment, we are seeing organizations move from the "when and why" of the cloud adoption to instead focus on the "how"

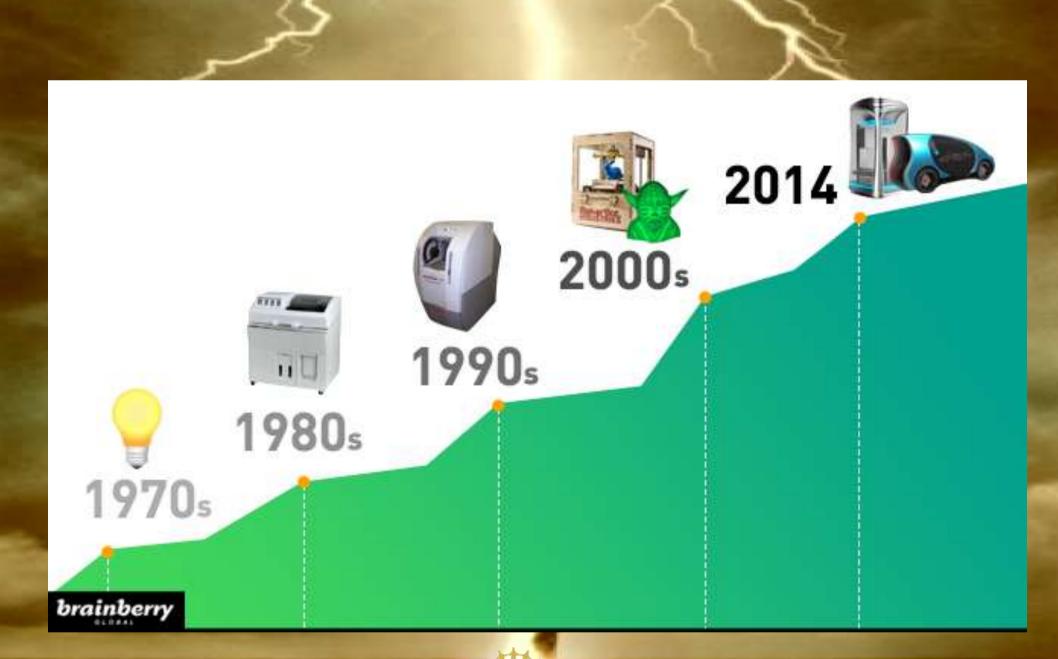
(source: KPMG)



In which functional area of your business are you using cloud-enabled services today, and which are you likely to adopt within the next 18 months





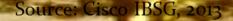


The size of the global market, including 3-D printer sales, materials and associated services, is predicted to reach \$16.2 billion by 2018, according to independent research company Canalys. Its estimates show the sector stood at \$2.5 billion globally in 2013 and will rise to \$3.8 billion in 2014. And in five years the company believes the market will grow by over 500 percent with a year-over-year growth rate of 45.7 percent.



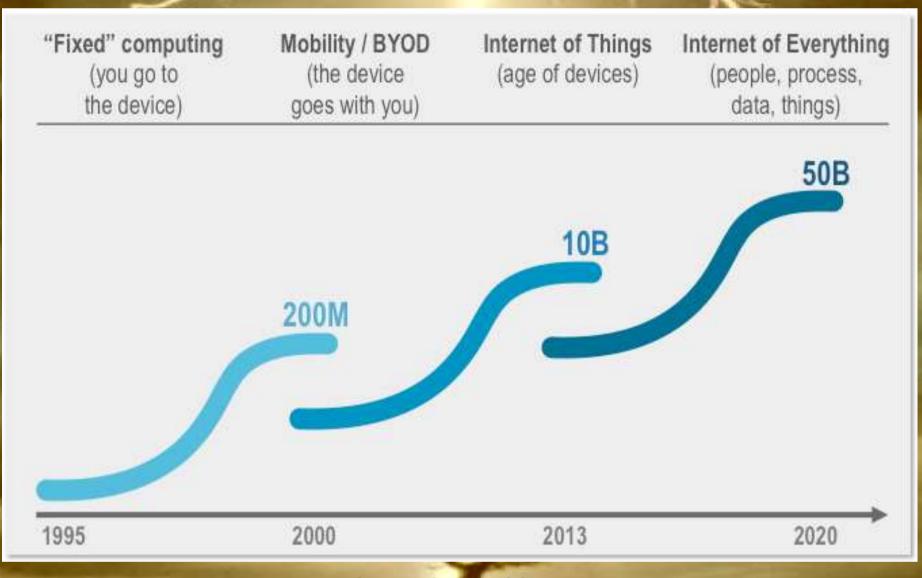


Cisco estimates that 99.4 percent of physical objects are still unconnected. Conversely, this means that only about 10 billion of the 1.5 trillion things globally are connected.





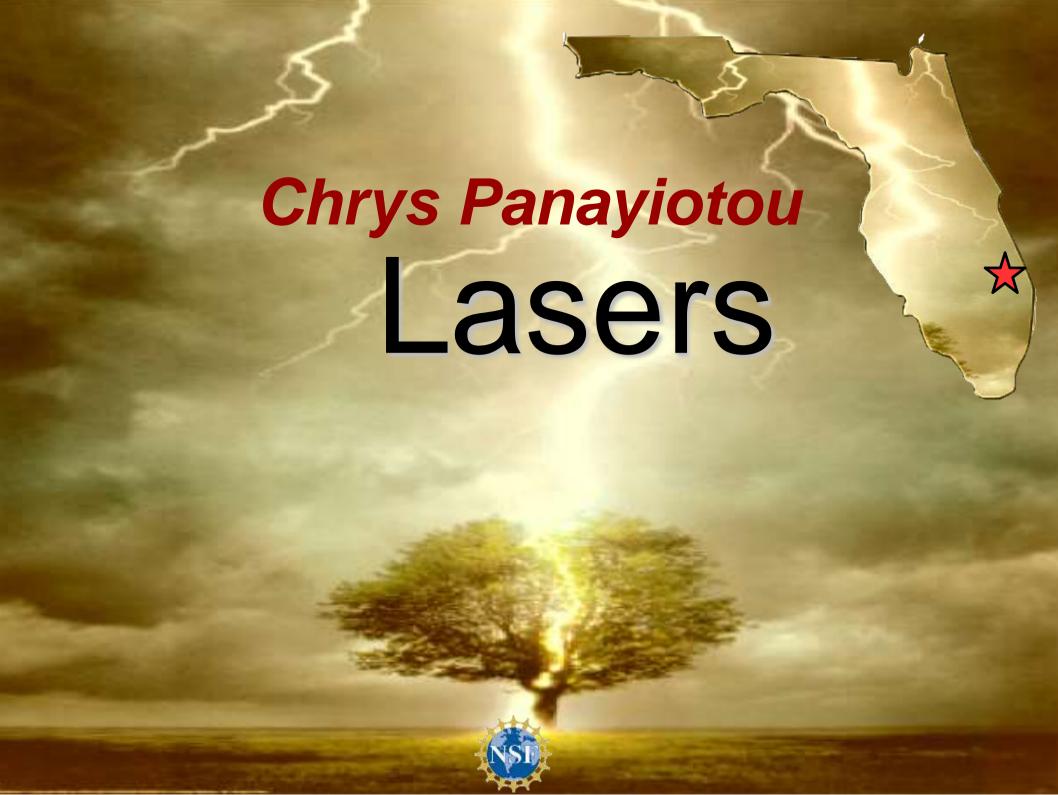
Rapid Growth of the Number of Things Connected to the Internet.



Source: Cisco IBSG, 2013

The Convergence College Network (CCN) is a select cohort of community colleges and universities from across the country that connects IT educators with a wealth of resources to enhance their programs. Any school that either offers an IT/convergence degree and certificate program - or is considering offering one can join the CCN.





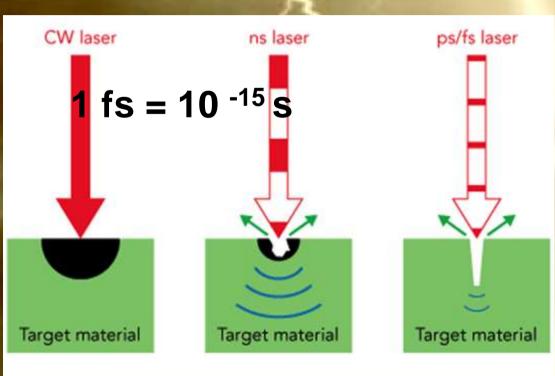
LASERS and Optics

Fueling innovation in the 21st century

In the same way electronics, the microchip, computing power, and the Internet fuelled the amazing technological achievements of the latter half of the 20th century, lasers and optics or photonics are fueling the 21st century innovations we experience in medicine, health sciences, computing, information technology and manufacturing.



What is a femtosecond LASER?

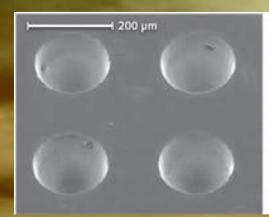


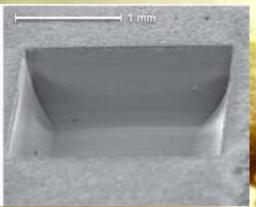
Dark area: Heat affected zone

Blue line: Shock waves

Applications

- cold ablation
- high speed micromachining
- semiconductor processing
- thin film solar cell structuring
- glass scribing
- pulsed laser deposition
- high harmonic generation
- high energy physics
- material research







Medical Applications

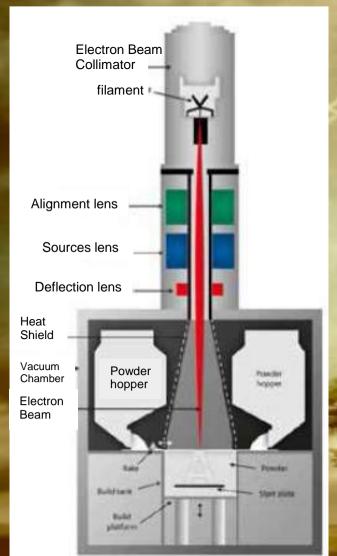








Selective Laser Melting or Laser Additive Manufacturing or Laser Cladding





Medical Parts

- Knee joints
- Material: CoCr

- Hip joints
- Material: Ti / TiAl6V4
- Special surface structure

- Dentistry
- Individualised mass production



Source: EOS





Jet Engine Fuel Nozzle

GEA Leap Fuel Nozzle: 1st GE DMLM Production Part



- Combine 20 parts into 1 monolithic body
- 5x Life improvement
- 25% weight reduction



Manufacturing - Tooling

- Tooling
- Conformal cooling
- Shorter production cycle times

- Tool-free production for small series
- Flexible production of special parts
- Example: Al-die casting

Post-processing with all conventional methods possible (milling, etc.)



Source: Braun



Source: Festo



Source: EADS

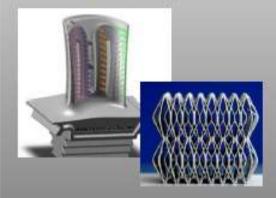


Automotive - Aviation

- Fast availability of functional prototypes for product development
- Example: automotive



- Design for optimised functionality
- Improvement of part efficiency during life cycle
- Example: turbo machinery



- Light weight design
- Example: hinges for aerospace applications





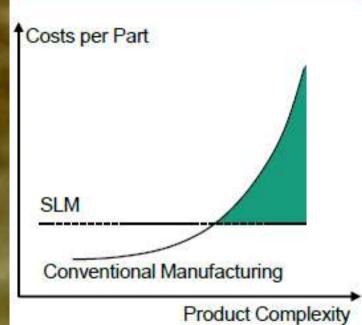
Selective Laser Melting (SLM) Vs Conventional Manufacturing





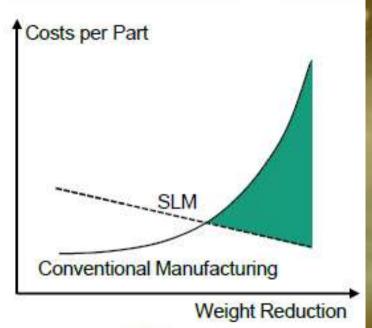
Advantages of Selective Laser Melting

Complexity for free





Weight Reduction for free







Laser Cladding







Atomizer Shaft as Received

Atomizer Shaft with Laser Deposit

Atomizer Shaft Final Machining







Pre machined

Cladding

Result

LASER-TEC Services

- Assist colleges K-12 schools with Laser and Fiber Optics curriculum
- Provides professional development for college professors and K-12 teachers.
- Provides LFO awareness and outreach
- Provides training to industry's incumbent workers

Contact us - we can help you! www.laser-tec.org





Bringing it all together Manufacturing



Raw materials

Talent &

Productivity

Manufacturing Process

Products

Profits

Bringing it all together Manufacturing



Bringing it all together Manufacturing







Bringing it all together

Manufacturing
Collaborative Robots



Dual-arm concept robot for collaborative small-part assembly operations (Courtesy of ABB Inc.)



Baxter, a dual-arm collaborative robot, packs plastic parts into boxes on the factory floor (Courtesy of Rethink Robotics, Boston, Massachusetts)



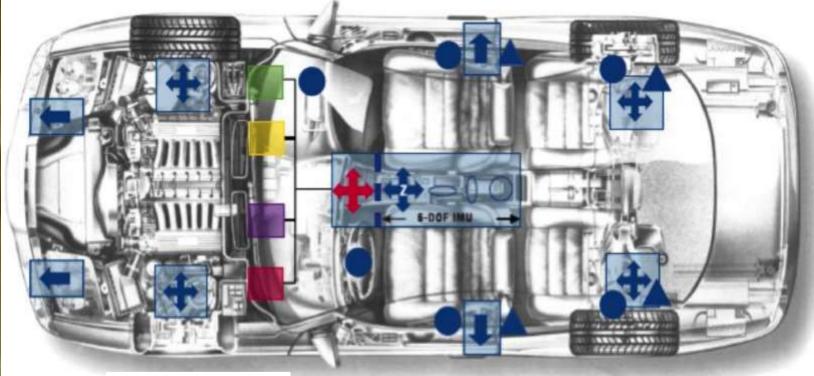


A dual-arm, 15-axis collaborative robot with human-like flexibility in a small footprint (Courtesy of Yaskawa Motoman Robotics, Miamisburg, Ohio)

Bringing it all together Manufacturing Distributive Controls



Distributed Controls



Crash Detection

System

Vehicle Dynamic Control System

Navigation/Driver Information System

Body/Chassis
Control System

1 Satellite Sensor

Dual-AxisAirbag Sensor

Low chassis
Control Sensor

Airbag

Seat-belt Pretensioner

O GYROSCOPES

ITRS 2013, MEMS



Distributed Controls



- 1. Manufacturers will start 3D value chains.
- 2. Operational, information, and consumer technology converge.
- 3. Focus on operational supply chain strategies
- 4. Supply chain technology investment for modernization.
- 5. B2B commerce backbone becomes investment priority for IT.

6.



- 6. Product life cycle management (PLM) strategies become more global, multidisciplinary, innovation-based, and customer-focused.
- 7. PLM initiatives focus on value realization.
- 8. "Servitization" optimization will be core to future profit and growth.
- 9. 2014 marks the start of a manufacturing Renaissance.
- 10. Plant floor IT investments continue to take a higher share of the overall technology investments.





Thank you!

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July 20-23, 2015



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